



**M-6333-A351
Main Bearing
INSTALLATION INSTRUCTIONS**

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD RACING PERFORMANCE PARTS.

Please visit www.fordracingparts.com for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.
AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING
TECHLINE AT 1-800-367-3788 !!!**

INSTALLATION INSTRUCTIONS:

- Use with M-6339-A351 or Federal Mogul main bearing spacer kit # 147MSEMI.
- The bearings do not have locating tangs. Place the slotted bearing halves in the block spacers. Line up the slots with the spacer slots and the ends of the spacers and bearings. Bearing cap to main cap saddle crush will hold the spacers and bearings in place.
- The thrust flange is on the thrust spacer. Note the M-6339-A351 spacer kit fits the Ford Racing M-6303-E351 cast crank. Federal Mogul spacer kit # 147MSEMI accepts Ford Racing forged steel cranks (351C thrust width).

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356