



**FORD PERFORMANCE**

## IRS Seal Bearing Kit M-4413-B

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD PERFORMANCE PARTS

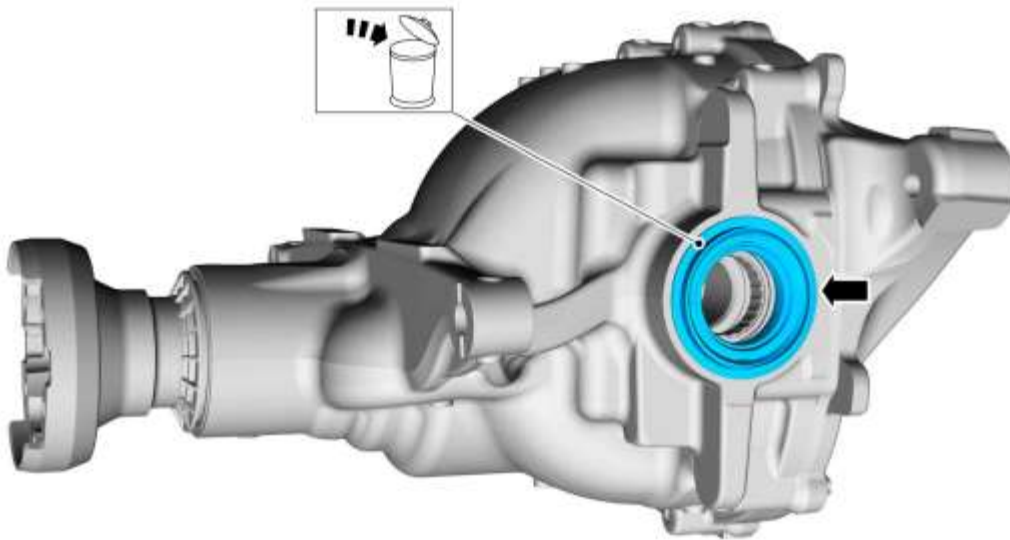
Please visit [www.performanceparts.ford.com](http://www.performanceparts.ford.com) for the most current instruction and warranty information.

**PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION. AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD PERFORMANCE TECHLINE AT 1-800-367-3788**

### Removal

Remove the rear halfshafts.

Remove and discard the rear half halfshaft seal



E187522

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

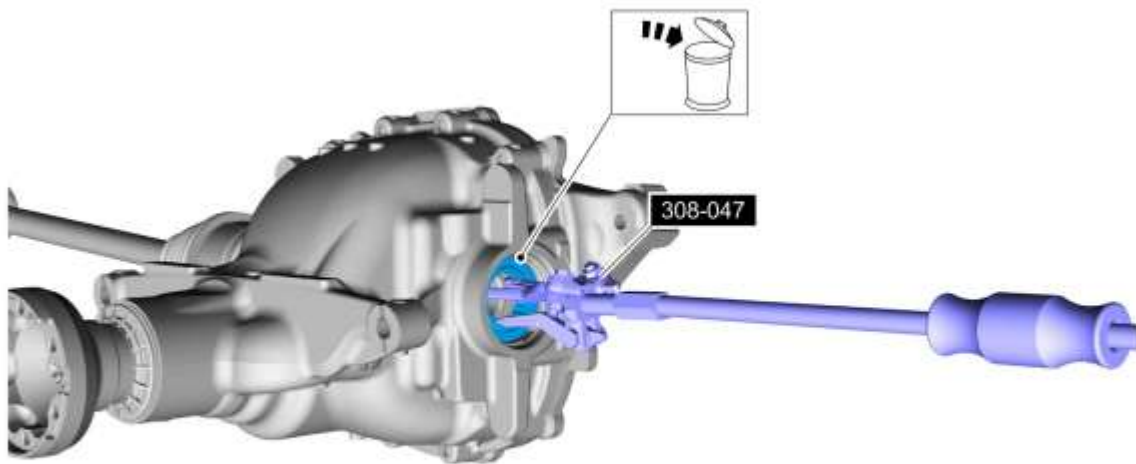


**FORD PERFORMANCE**

## IRS Seal Bearing Kit M-4413-B

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF  
FORD PERFORMANCE PARTS

Remove and discard the rear halfshaft pilot bearing.  
Use the General Equipment: Slide Hammer



E187523

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356



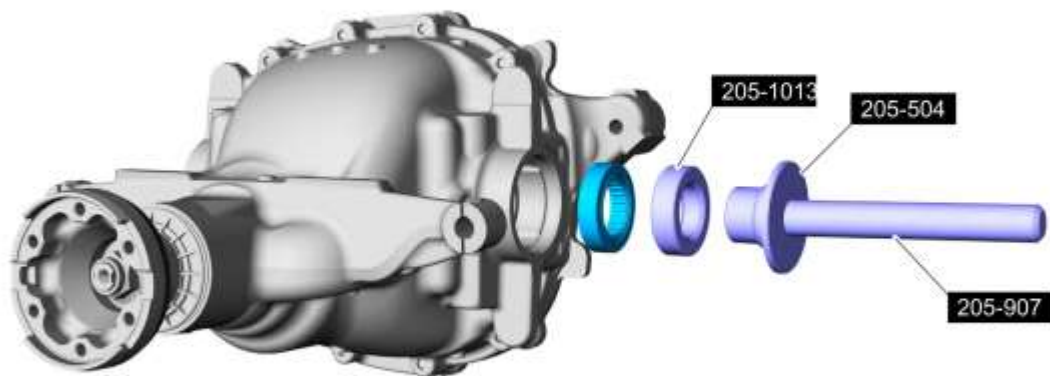
**FORD PERFORMANCE**

## IRS Seal Bearing Kit M-4413-B

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF  
FORD PERFORMANCE PARTS

### Installation

Install the new rear halfshaft pilot bearing.



E187524

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

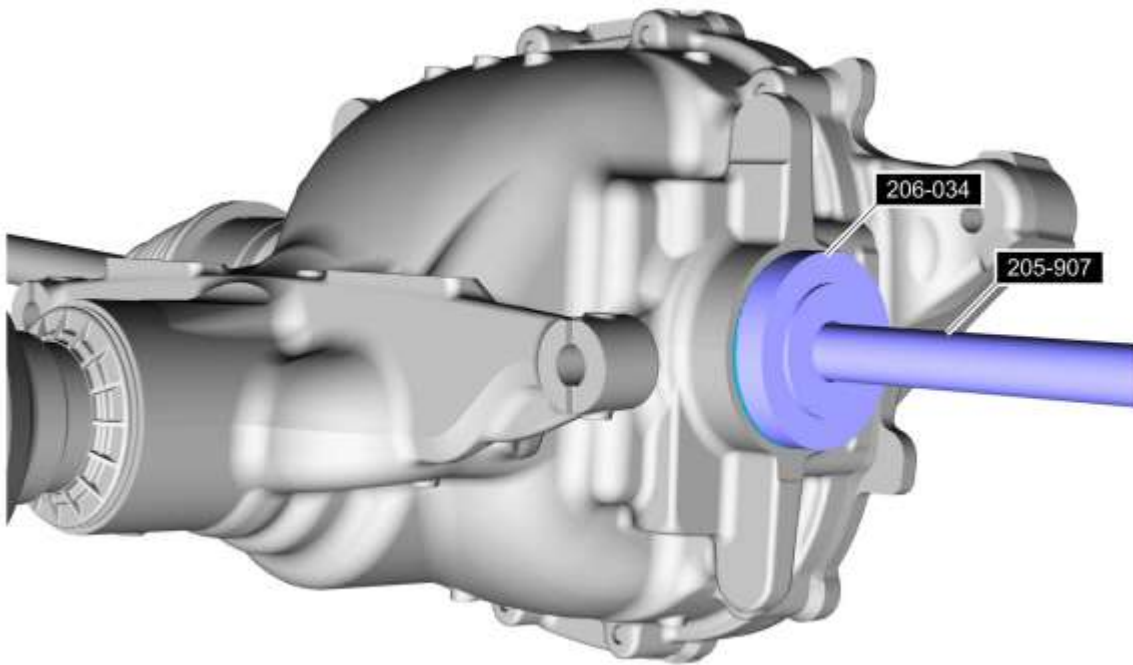


**FORD PERFORMANCE**

## IRS Seal Bearing Kit M-4413-B

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF  
FORD PERFORMANCE PARTS

Install the new rear half halfshaft seal.



E187525

Install the rear halfshaft.

Check the differential fluid level.

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356