



FORD PERFORMANCE

M-5230-BSB & BSC
Model 2021-22
Bronco Sport 2.0L

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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

OVERVIEW:

The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.

!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE!!

Base Kit Includes:

<u>Find No.</u>	<u>Qty:</u>	<u>Description</u>
1	1	Rear Muffler Assembly
2	1	Clamp, 2.25"

Note: Immediately inventory your kit to ensure all of the necessary parts are included.

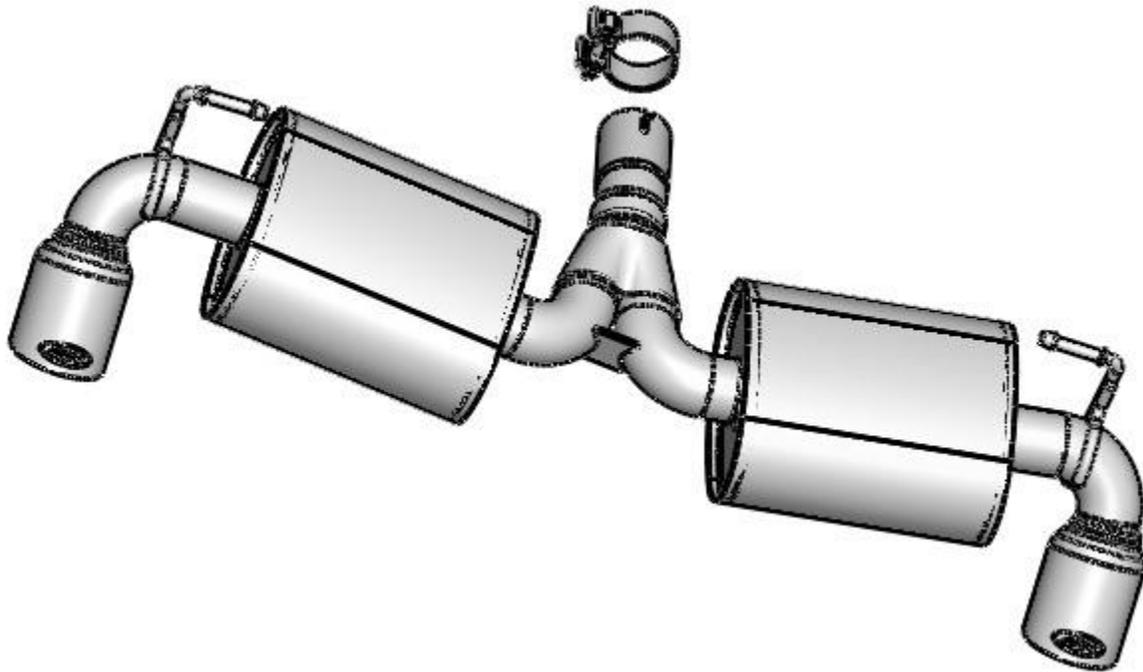
Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356



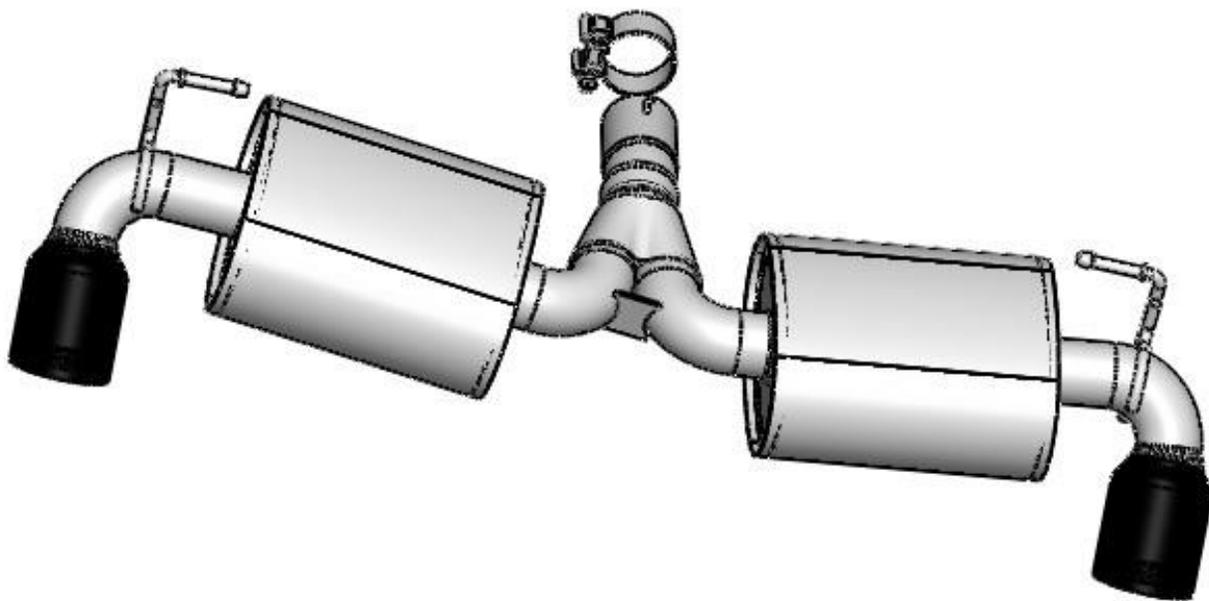
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M-5230-BSC
2021 Ford Performance Bronco Sport 2.0L chrome tips



M-5230-BSB
2021 Ford Performance Bronco Sport 2.0L black tips



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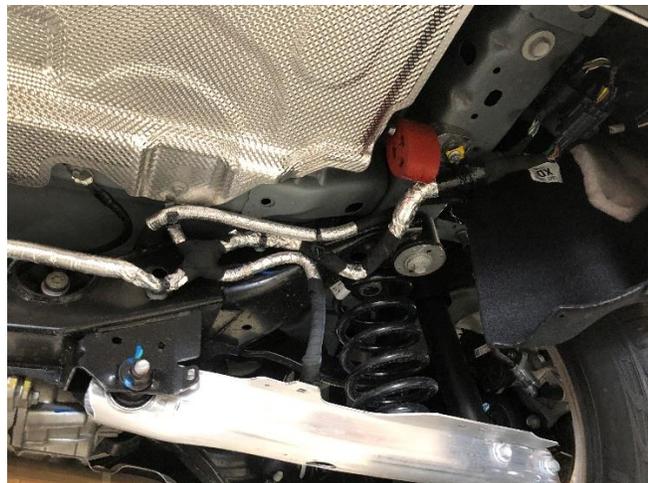
REMOVAL INSTRUCTIONS:

STEP 1: Position vehicle on hoist, put in park.

STEP 2: Cut the factory pipe approximately 2" in front of the rear muffler.



STEP 3: Lubricate the hangers shown below (muffler removed for visibility), pull out the factory hangers.



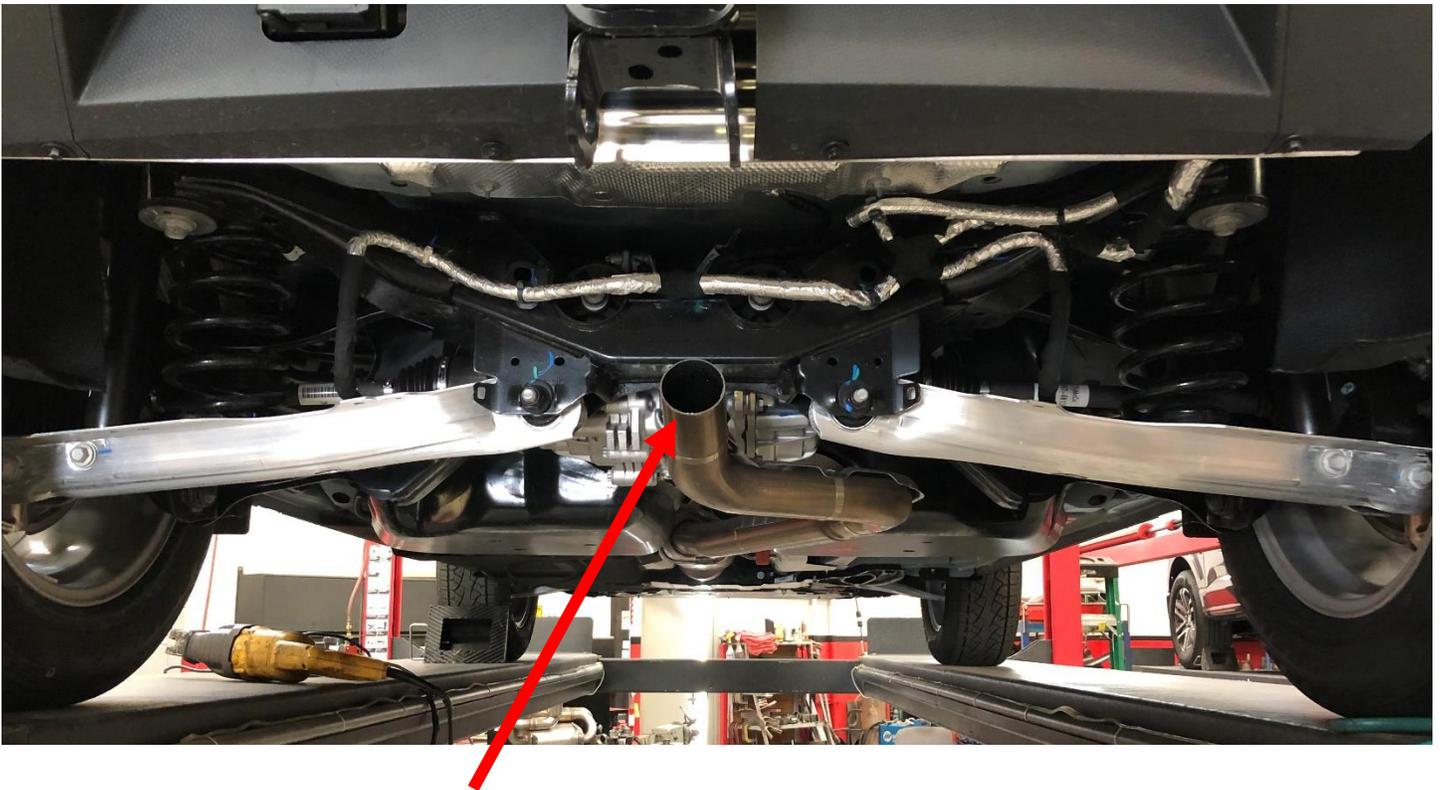
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STEP 4: Remove the factory rear muffler from vehicle. Deburr the end of the cut pipe.



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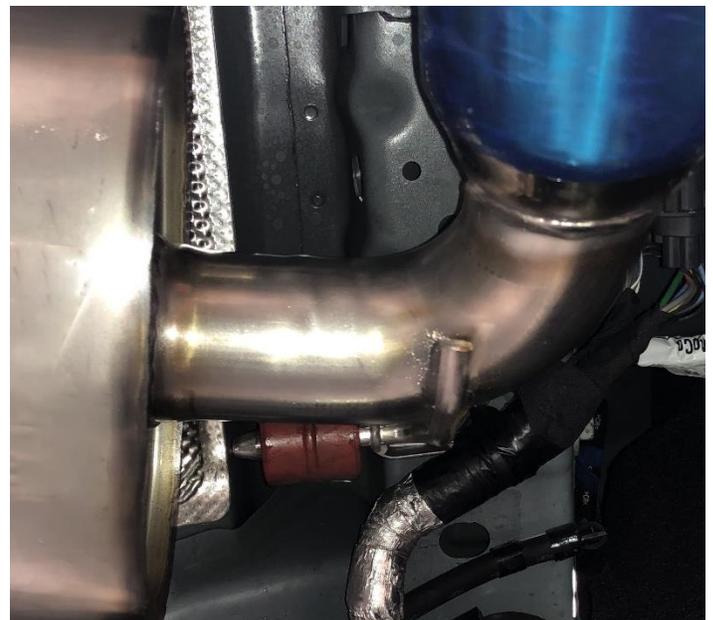
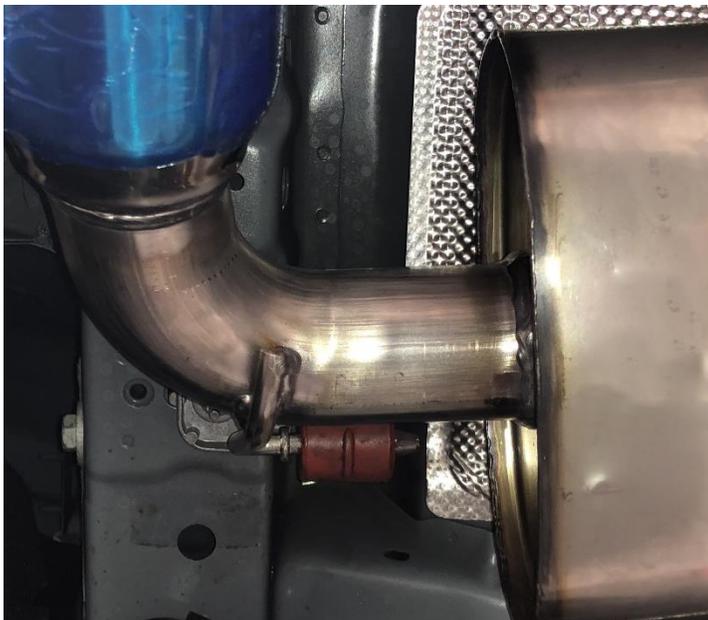
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INSTALLATION INSTRUCTIONS:

STEP 1: Lubricate all isolators. Slide the clamp over the cut pipe, then slide the new system over the cut factory pipe. Slide the clamp over the joint, stopping at the edge. Do not tighten the clamp.



Step 3: Place (2) hangers into the rubber isolators.



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STEP 4: Check your exhaust system for proper clearance under the vehicle and also for tip alignment. Tighten the clamp to 32-35 ft. lbs.

STEP 5: Start vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.



Congratulations!!! You have completed the installation of your new Ford Performance Parts Exhaust Kit.

Note: When you first start your vehicle after the installation of your new Ford Performance Parts Exhaust System, there may be some smoke and fumes coming from the system. This is a protective water based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached operating temperatures.

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